



SAAB

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 Code 

B

B20 1372

B201 1374

B201S 1374

B201XC 1374

B201XI 1374

B201XL 1374

B202 1376

B202I 1376



B202L 1376

B202S 1376

B202XI 1376

B202XL 1376

B204E 1376

 Code 

B204I 1376

B204L 1376

B204R 1376

B205E 1378

B205R 1378

B206I 1376

B207E 1378

B207L 1378

B207R 1378



B20C 1374

B20I 1374

B20T 1374

B212I 1378

B234E 1380

 Code 

B234I 1380

B234L 1380

B234R 1380

B235E 1380

B235L 1380

B235R 1380

B258I 1380

B308E 1380



B308I 1380

BT20 1372

D

D223L 1378

D308L 1382

 Code 

F

Ford V4 1372

X

X 22 DTH 1378

Y

Y 22 DTH 1378

Z

Z 18 XE 1372

Z 19 DT 1372

Z 19 DTH 1372

 Code 

 Code 

 Code 

 Code 

SAAB						
Ltr.						
1,5 Ford V4	10/65-08/80	46-50 kW (63-68 PS)	95 96	02-21255-02 ⑫ 88 14 287	61-21255-30 L 88 12 752 92,5 ∅ 1,2 mm 	
					61-21256-30 R 88 12 760 92,5 ∅ 1,2 mm 	
1,8 Z 18 XE	01/04→	90 kW (122 PS)	9-3	02-34205-02 ⑫ 91 17 672	61-34205-00 93 179 932 81,5 ∅ MLS 	14-32103-01 90 412 701 (10x)
1,9 Z 19 DT Z 19 DTH	09/04→	88-110 kW (120-150 PS)	9-3 TiD 9-5 TiD	02-36262-01 ⑫ 93 186 198 08-36316-01 ⑬ ⑳ 39 186+ 196	61-35855-00 93 138 224 83 ∅ 0,82 mm MLS 61-35855-10 93 138 226 83 ∅ 0,92 mm 1 □ MLS 61-35855-20 93 138 227 83 ∅ 1,02 mm 2 □ MLS 	
2,0 BT20	09/78-08/84	79 kW (108 PS)	900		61-23325-10 83 58 780 91 ∅ 1,2 mm 	
2,0 B20	09/79-12/88	74 kW (100-101 PS)	900		61-23325-10 83 58 780 91 ∅ 1,2 mm 	

⑳ ohne Wedi Getriebes / without shaft seal at gearbox end / sans bague d'étanchéité côté boîte de vitesse / sin retén en el lado de la transmisión / senza paraolio per albero trasmissione lato cambio / без уплотнения вала со стороны коробки передач



71-12799-00 88 11 077 	2x	12-21569-01 70-21569-00 88 12 067 8x	71-20421-40 88 31 034 	50-92213-20 88 01 466 2x 	10-12800-01 	81-22700-10 K ← 34,94x49,96x8 A SL WD MVQ 81-20286-00 K → 60,45x76,18x10 A SL LD FPM
71-34304-00 90 536 414 		12-34223-02 91 58 057 (16x)	71-31451-00 90 523 057 	71-34282-00 90 536 199 	70-31414-10 	81-15512-50 K ← 24 465 791 30x40x7 A SL RD FPM 81-24908-10 K → 55 355 235 80x98x10 A SL LD FPM 81-24909-10 N 2x 45 03 983 35x48x7 A SL RD MVQ
71-36262-00 93 178 481 		12-36208-01 93 178 590 (16x) 70-36208-00 93 178 590 16x	71-36307-00 93 179 058 	71-35658-00 93 178 708 	70-31414-10 	81-35882-00 K ← 93 180 737 31x41x7 AB SL RD FPM 81-90027-00 K → 93 178 503 81-36229-00 N 93 178 980 30x45x7 AB SL RD FPM
71-13015-00 93 05 970 				71-25181-10 2x 83 61 842 	71-27818-00 75 14 946 	81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
71-13015-00 93 05 970 				71-25181-10 A 2x 83 61 842 71-25788-10 83 61 859 	71-27818-00 75 14 946 	81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM

A außen / outside / extérieur / exterior / esterno / снаружи



SAAB						
Ltr.						
2,0 B20C	74 kW (100 PS) 99	09/74-12/84	02-25835-04 93 37 239	61-23325-10 83 58 780 91 Ø 1,2 mm →12/80 	61-25835-10 75 05 217 91 Ø 1,3 mm →01/81→ 	
2,0 B20I	74 kW (100 PS) 99	09/74-12/84	02-25835-04 93 37 239	61-23325-10 83 58 780 91 Ø 1,2 mm →12/80 	61-25835-10 75 05 217 91 Ø 1,3 mm →01/81→ 	
2,0 B20I B20T B201XC	74-79 kW (100-108 PS) 90 900 99	03/76-12/88	02-25835-04 93 37 239	61-25835-10 75 05 217 91 Ø 1,3 mm 		
2,0 B20I B201XI	81-85 kW (110-115 PS) 900 900 i 99	04/72-08/90	01-25835-05 ¹³ 93 37 221 02-25835-05 93 37 247	61-25835-10 75 05 217 91 Ø 1,3 mm 		
2,0 B201S B201XL	103-110 kW (140-150 PS) 900 Turbo	09/78-12/91	01-25835-06 ¹³ 02-25835-06 93 37 254	61-25835-10 75 05 217 91 Ø 1,3 mm 		

71-13008-00 83 59 226 →12/78 	71-13015-00 93 05 970 →01/79→ 	71-25846-00 93 55 991 →01/81→ 	71-25859-10 93 07 257 	71-25788-10 83 61 859 →01/81→ 71-25181-10 83 61 842 2x 	71-27818-00 75 14 946
71-13008-00 83 59 226 	71-13015-00 93 05 970 	71-25846-00 93 55 991 	71-25859-10 93 07 257 	71-25788-10 83 61 859 →01/81→ 71-25181-10 83 61 842 2x 	71-27818-00 75 14 946
71-25846-00 93 55 991 	71-25859-10 93 07 257 	71-25181-10 83 61 842 71-25788-10 83 61 859 	2x 71-27818-00 75 14 946 	81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM	
71-25846-00 93 55 991 	71-25860-10 75 82 315 	71-25181-10 83 61 842 71-25788-10 83 61 859 	2x 71-27818-00 75 14 946 	81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM	
71-25846-00 93 55 991 	71-25860-10 75 82 315 	71-25181-10 83 61 842 71-25788-10 83 61 859 	2x 71-27818-00 75 14 946 	81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM	



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Ltr.						
2,0 B202 B202XI B202XL	92-129 kW (125-175 PS) 9000 Turbo	09/84-08/93	02-35235-02 ⑫ 88 18 007 +75 00 713 (16x) → G 52494 02-35235-03 ⑫ 88 19 831 +75 00 713 (16x) → G 52495→	61-35235-00 91 69 079 91 ∅ 	14-32227-01 59 55 794 (10x) 	
2,0 B202I B202S	93-110 kW (126-150 PS) 900 Turbo 9000 Turbo	10/87-12/98	02-35235-03 ⑫ 88 19 831 +75 00 713 (16x)	61-35235-00 91 69 079 91 ∅ 	14-32227-01 59 55 794 (10x) 	
2,0 B202L	132-136 kW (180-185 PS) 900 Turbo 9000 Turbo	09/88-12/98	02-35235-02 ⑫ 88 18 007 +75 00 713 (16x)	61-35235-00 91 69 079 91 ∅ 	14-32227-01 59 55 794 (10x) 	
2,0 B202XI B202XL	92-129 kW (125-175 PS) 900 Turbo	01/84-06/94	02-35235-02 ⑫ 88 18 007 +75 00 713 (16x) → G 110406 02-35235-03 ⑫ 88 19 831 +75 00 713 (16x) → G 110407→	61-35235-00 91 69 079 91 ∅ 	14-32227-01 59 55 794 (10x) 	
2,0 B204E B204I B204R B206I	96-147 kW (131-200 PS) 9000 CD 9000 Turbo 9-3 Turbo 9-5 Turbo	09/92→	02-35290-01 ⑫ 88 22 033 +75 00 713 (16x) +88 22 041	61-35290-00 91 85 695 91 ∅ 	14-32227-01 59 55 794 (10x) 	
2,0 B204L	136 kW (185 PS) 900 Turbo 9-3 Turbo	07/93-08/03	02-35290-01 ⑫ 88 22 033 +75 00 713 (16x) +88 22 041	61-35290-00 91 85 695 91 ∅ 	14-32227-01 59 55 794 (10x) 	

15-35316-01 88 17 512 → G 52494 	12-26058-03 75 00 713 (16x) 70-26058-00 75 00 713 16x 	71-35199-00 75 84 436 	71-35198-00 75 18 996 		81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
15-35281-02 93 21 464 → G 52495→ 	12-26058-03 75 00 713 (16x) 70-26058-00 75 00 713 16x 	71-35199-00 75 84 436 	71-35198-00 75 18 996 		81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
15-35316-01 88 17 512 → G 110406 	12-26058-03 75 00 713 (16x) 70-26058-00 75 00 713 16x 	71-35199-00 75 84 436 	71-35198-00 75 18 996 		81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
15-35281-02 93 21 464 → G 110407→ 	12-26058-03 75 00 713 (16x) 70-26058-00 75 00 713 (16x) 16x 	71-35201-00 91 38 884 	71-35269-00 91 66 497 		81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
15-35281-02 93 21 464 	12-26058-03 75 00 713 (16x) 	71-35201-00 91 38 884 	71-35269-00 91 66 497 	71-27818-00 75 14 946 	81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM 81-25452-10 K → 87 87 764 88x108x11,1 AB SL LD FPM



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Ltr.						
2,0 B205E B205R	110-151 kW (150-205 PS) 9-3 Turbo 9-5 Turbo	09/97→		02-35295-01 ⑫	61-35295-00 59 55 174 91 Ø 0,4 mm MLS 	14-32227-01 59 55 794 (10x)
2,0 B207E B207L B207R	110-154 kW (150-210 PS) 9-3 Turbo	09/02→		02-36220-02 ⑫	61-36220-00 93 175 913 MLS 	14-32169-01 90 537 691 (10x)
2,1 B212I	100 kW (136 PS) 900	08/90-06/94		02-35240-01 ⑫ 93 21 597	61-35240-00 87 87 111 94 Ø 1,3 mm 	14-32227-01 59 55 794 (10x)
2,2 D223L X 22 DTH	85-92 kW (115-125 PS) 9-3 TiD 9-5 TiD	02/98→	 08-34164-01 ⑬	02-34277-01 ⑫	61-33820-00 95 44 669 85,5 Ø 1,3 mm 1 MLS 61-33820-10 93 179 233 85,5 Ø 1,4 mm 2 MLS 61-33820-20 93 189 314 85,5 Ø 1,5 mm 3 MLS 	14-32105-01 95 43 018 (10x)
2,2 Y 22 DTH	85-88 kW (116-120 PS)			02-34277-01 ⑫	61-33820-00 95 44 669 85,5 Ø 1,3 mm 1 MLS 61-33820-10 93 179 233 85,5 Ø 1,4 mm 2 MLS 61-33820-20 93 189 314 85,5 Ø 1,5 mm 3 MLS 	14-32105-01 95 43 018 (10x)

15-35281-02 93 21 464 	12-36497-01 59 55 570 (16x) 70-36497-00 59 55 570 16x	71-35272-00 91 86 412 71-35273-00 ⑩ 91 86 404 	71-35269-00 91 66 497 		81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
15-36236-01 	12-34264-01 90 537 241 (16x) 70-34264-00 90 537 241 16x	71-36311-00 12 786 262 	71-36321-00 12 786 717 71-37479-00 12 794 952 	70-31414-10 	81-33489-00 K ← 90 571 925 42x55x7 A SL RD ACM FPM 81-27294-10 K → 45 01 201 90x104x11 AB SL LD FPM
15-35281-02 93 21 464 	12-26058-03 75 00 713 (16x) 70-26058-00 75 00 713 16x	71-35197-00 91 26 277 	71-35198-00 75 18 996 		81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
71-34277-00 47 73 420 	12-31306-12 45 00 898 (16x) 70-31306-00 45 00 898 16x	71-34286-00 95 43 844 71-34933-00 ⑩ 95 43 919 	71-34279-00 96 43 984 	71-34164-00 47 72 026 	81-34158-00 K ← 95 43 455 55x68x8 A SL RD FPM 81-34301-00 K → 95 43 083 99x114x11 A LD ACM FPM
71-34277-00 47 73 420 	12-31306-01 45 00 898 (16x) 70-31306-10 45 00 898 16x	71-34286-00 95 43 844 71-34933-00 ⑩ 95 43 919 	71-34279-00 96 43 984 		81-34158-00 K ← 95 43 455 55x68x8 A SL RD FPM 81-34301-00 K → 95 43 083 99x114x11 A LD ACM FPM

⑩ Dichtung Ansaugkrümmergehäuse / gasket, intake manifold housing / joint d'étanchéité, carter de collecteur d'admission / junta, carcasa de colector de admisión / guarnizione, alloggiam. collettore aspirazione / прокладка, корпус впускного коллектора



SAAB						
Ltr.						
2,3 B234E B234R	125-165 kW (170-224 PS) 9000 9000 AERO CS 9000 CDE Eco-Power 9000 Turbo	09/90-12/98	02-35290-01 ⑫ 88 22 033 +75 00 713 (16x) +88 22 041	61-35290-00 91 85 695 91 Ø 	14-32227-01 59 55 794 (10x) 	
2,3 B234I B234L	107-147 kW (146-200 PS) 900 9000 9000 CD 9000 CD Turbo 9000 Turbo	08/89-12/98	02-35235-01 ⑫ 93 21 605 +75 00 713 (16x) ① →09/93 02-35290-01 ⑫ 88 22 033 +75 00 713 (16x) +88 22 041 ① 09/93→	61-35235-00 91 69 079 91 Ø ① →09/93 61-35290-00 91 85 695 91 Ø ① 09/93→ 	14-32227-01 59 55 794 (10x) 	
2,3 B235E B235L B235R	125-191 kW (170-260 PS) 9-3 9-3 Turbo 9-5 Turbo	09/97→	02-35295-01 ⑫ 88 22 033 +75 00 713 (16x) +88 22 041 ① 09/93→	61-35295-00 59 55 174 91 Ø 0,4 mm MLS 	14-32227-01 59 55 794 (10x) 	
2,5 B258I	125 kW (170 PS) 900 V6	07/93-02/98	02-34230-01 ⑫ 08-34159-01 ⑭	61-34230-00 2x 45 01 045 83 Ø 	14-32104-02 45 01 060 (16x) 	
3,0 B308E	147 kW (200 PS) 9-5 V6t	01/98→	02-34220-02 ⑫ 08-34159-01 ⑭	61-34220-00 2x 47 73 453 87 Ø 	14-32104-02 45 01 060 (16x) 	
3,0 B308I	155 kW (211 PS) 9000 V6	07/94-12/98	02-34220-01 ⑫ 08-34159-01 ⑭	61-34220-00 2x 47 73 453 87 Ø 	14-32104-02 45 01 060 (16x) 	

⑫ Dichtung Ansaugkrümmergehäuse / gasket, intake manifold housing / joint d'étanchéité, carter de collecteur d'admission / junta, carcasa de colector de admisión / guarnizione, alloggiam. collettore aspirazione / прокладка, корпус впускного коллектора



15-35281-02 93 21 464 	12-26058-03 75 00 713 (16x) 70-26058-00 75 00 713 16x	71-35201-00 2x 91 38 884 	71-35269-00 91 66 497 	71-27818-00 75 14 946 	81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
15-35281-02 93 21 464 	12-26058-03 75 00 713 (16x) 70-26058-00 75 00 713 16x	71-35197-00 91 26 277 ① →09/93 71-35201-00 2x 91 38 884 ① 09/93→ 	71-35198-00 75 18 996 ① →09/93 71-35269-00 91 66 497 ① 09/93→ 	71-27818-00 75 14 946 	81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
15-35281-02 93 21 464 	12-36497-01 59 55 570 (16x) 70-36497-00 59 55 570 16x	71-35272-00 91 86 412 71-35273-00 ⑩ 91 86 404 	71-35269-00 91 66 497 		81-25789-00 K ← 93 09 204 48x66,65x10 A SL RD MVQ 81-24378-10 K → 91 75 902 88x108x11 A SL LD FPM
15-34268-02 2x 93 21 969 	12-31306-08 2x 45 00 898 (12x) 70-31306-00 24x 45 00 898	71-34237-00 2x 45 04 973 71-34247-00 ⑩ 45 04 965 	71-34239-00 2x 45 03 652 	71-34159-00 45 02 167 	81-28236-00 K ← 90 322 669 38x50x8 A SL RD FPM 81-27294-10 K → 45 01 201 90x104x11 AB SL LD FPM 81-24909-10 N 45 03 983 35x48x7 A SL RD MVQ
15-34261-01 2x 47 70 764 +45 04 247 	12-31306-08 2x 45 00 898 (12x) 70-31306-00 24x 45 00 898	71-34241-00 2x 47 70 418 71-34242-00 ⑩ 3x 47 70 426 	71-34238-00 2x 	71-34159-00 45 02 167 	81-28236-00 K ← 90 322 669 38x50x8 A SL RD FPM 81-27294-10 K → 45 01 201 90x104x11 AB SL LD FPM 81-24909-10 N 45 03 983 35x48x7 A SL RD MVQ
15-34268-02 2x 93 21 969 	12-31306-08 2x 45 00 898 (12x) 70-31306-00 24x 45 00 898	71-34241-00 2x 47 70 418 71-34242-00 ⑩ 3x 47 70 426 	71-34238-00 2x 		81-28236-00 K ← 90 322 669 38x50x8 A SL RD FPM 81-27294-10 K → 45 01 201 90x104x11 AB SL LD FPM 81-24909-10 N 45 03 983 35x48x7 A SL RD MVQ

⑭ ohne Wellendichtring-Kurbelwelle / without crankshaft oil seal / sans bague d'étanchéité - vilebrequin / sin retén cigüeñal / senza paraolio albero motore / без уплотнительного кольца коленчатого вала



SAAB

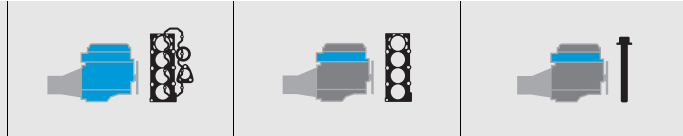
Ltr. 



3,0 D308L

130 kW (177 PS) 9-5 TiD

07/01→



02-36216-01 ⁽¹²⁾ 2x

61-36185-00 R

59 50 696

1 

MLS

61-36185-10 R

59 50 704

2 

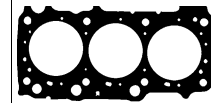
MLS

61-36185-20 R

59 50 712

3 

MLS



61-36190-00 L

59 50 662

1 

MLS

61-36190-10 L

59 50 670

2 

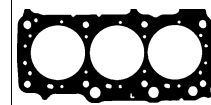
MLS

61-36190-20 L

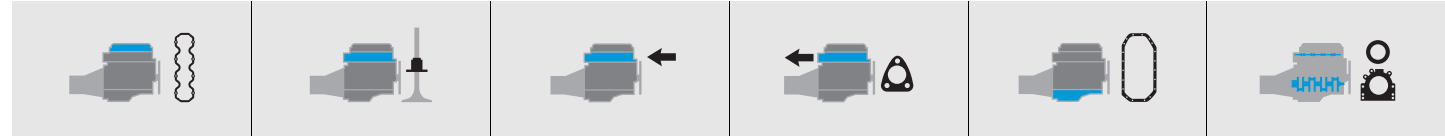
59 50 688

3 

MLS



14-32288-01



71-36216-00 2x

59 54 722



12-36206-01 2x

59 50 597 (12x)

70-36206-00 ES 24x

59 50 597 (24x)

71-36309-00 2x

59 52 486



71-36314-00 2x

59 52 684



81-36231-00 K ←

50x68x7,5

A SL RD FPM

81-53077-00 K →

59 50 415

95x118x13

A SL LD FPM

81-36971-00 N

37x50x7

A SL LD ACM

ES Einlaßseite / intake side / côté admission / lado de admisión / lato aspirazione / сторона впуска

⁽¹²⁾



⁽¹³⁾



L



R



←



→



K



N



(A)

